

EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS) pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

COURSE DESCRIPTION CARD - SYLLABUS

Course name		
Control of manufacturing processes		
Course		
Field of study		Year/Semester
Management and production engine	2/3	
Area of study (specialization)		Profile of study
Production systems		general academic
Level of study		Course offered in
Second-cycle studies		polish
Form of study		Requirements
full-time		elective
Number of hours		
Lecture	Laboratory classes	Other (e.g. online)
30		
Tutorials	Projects/seminars	
15	15	
Number of credit points		
4		
Lecturers		
Responsible for the course/lecturer:		Responsible for the course/lecturer:
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Prerequisites		
Basic knowledge in the field of mach	ine building, mater	ial processing technology, physical measurement
methods.		

Course objective

Understanding the possible methods of controlling manufacturing processes in waste-free technologies.

Course-related learning outcomes

Knowledge

1. Student should identify processes of production of products without technology.



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- 2. Student should explain the processes taking place during production of products.
- 3. The student should choose methods of controlling the processes of production of products.

Skills

1. Student is able to analyze the course of the manufacturing process.

2. Student can define possible causes of disturbances in the process of manufacturing the product and can propose the necessary changes in the production system.

- 3. Student can choose the technological parameters of the manufacturing process.
- 4. Student can control the production process.

Social competences

- 1. Student is aware of the role of manufacturing processes in economy and human life.
- 2. Student shows active attitude in creation of product manufacturing processes.
- 3. Student is determined to achieve his goals.
- 4. Student is able to evaluate the quality and economics of product manufacturing processes.

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows: Lecture:

Written examination at the end of the semester (credit at least 50.1% correct answers). To 50.0% - 2 (F), from 50.1% to 60.0% - 3 (E) from 60.1% to 70.0% - 3.5 (D) from 70.1% to 80% 4.0(C) from 80.1% to 90.0% - 4.5 (B), from 90.1% - 5.0 (A).

Exercise:

Assignment based on the report of each exercise as instructed by the instructor (positive assessment of all exercises).

Project:

Assignment based on the evaluation of an individual or group project.

Programme content

Lecture:

- 1. Manufacturing processes used in plastics processing and molding technologies.
- 2. Phenomena occurring as a result of various product manufacturing processes.
- 3. Specificity of individual manufacturing processes and their applicability in industrial practice.



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4. Influence of technological parameters of manufacturing processes on properties of products obtained.

Exercise:

1. Selection of manufacturing technology according to the requirements of the product.

2. Selection of technological parameters for different manufacturing processes.

3. Selection of machines, equipment and tools for the implementation of the selected manufacturing process.

Project:

1. Development of a technological process for the execution of a selected metal product or from polymeric materials.

2. Selection of materials and technological parameters for the selected manufacturing process.

3. Selection of machines and technological devices for the production of the selected product.

Teaching methods

Lecture: multimedia presentation illustrated with examples given on the board, solving problems.

Project: problem solving, practical exercises, discussion, workshops, integration games, case studies

Exercises: solving practical problems, searching for sources, team work, discussion.

Bibliography

Basic

1. Praca zbiorowa. Poradnik "Tworzywa sztuczne", WNT, Warszawa 2006

2. A. Tabor , Odlewnictwo, Wyd. Politechniki Krakowskiej , Kraków 2007

Additional

1. Haponiuk J.T.; Tworzywa sztuczne w praktyce; Wyd. Verlag Dashofer, Warszawa 2008

2. M.Perzyk i inni , Materiały do projektowania procesów odlewniczych, PWN Warszawa 1990



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Breakdown of average student's workload

	Hours	ECTS
Total workload	100	4,0
Classes requiring direct contact with the teacher	60	2,5
Student's own work (literature studies, preparation for	40	1,5
laboratory classes/tutorials, preparation for tests/exam, project		
preparation) ¹		

¹ delete or add other activities as appropriate